

SPEEDSET™ FORTIFIED THIN-SET MORTAR

1. Product Name

SpeedSet™ Fortified Thin-Set Mortar

2. Manufacturer

Custom Building Products
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3. Product Description

SpeedSet Fortified Thin-Set Mortar is a quick setting, polymer-modified mortar, excellent for commercial use and cold temperature installations, as well as small residential jobs and repairs. Quick curing properties allow grouting in as little as 2 hours and light traffic in 6 hours.

SpeedSet Fortified Mortar can be used with the following tile types:

- Vitreous, semi-vitreous and absorptive tile, including ceramic, mosaic, quarry, cement body tile
- Impervious glass and porcelain tile
- Natural stone
- Cement-based precast terrazzo
- Brick
- Thin brick

Uses for SpeedSet include:

- Interior and exterior floors, countertops, walls
- Concrete, mortar beds, masonry, Portland cement plaster
- WonderBoard®, cement backerboards
- Exterior grade plywood for interior residential and light commercial dry areas
- Gypsum wallboard (dry areas)
- Water-resistant wallboard
- Existing ceramic tile
- Well bonded, fully glued sheet vinyl flooring
- Plastic laminates
- Cutback adhesive

COMPOSITION & MATERIALS

SpeedSet Fortified Thin-Set Mortar is a dry, proprietary blend of Portland cement, copolymers, inorganic aggregates and chemicals.



BENEFITS

- Quick setting mortar for time-critical installations
- Allows grouting in 2 hours and traffic in 6 hours
- Can be used for repair and small jobs
- Exceeds ANSI A118.4 and A118.11 standards without the need for additives

LIMITATIONS

- Do not bond directly to hardwood, lauan plywood, particle board, parquet, cushion or sponge back vinyl flooring, metal, fiberglass, plastic or OSB panels.
- When setting moisture sensitive natural stone, cement or agglomerate tile, check with Custom Building Products or use EBM-Lite™ Epoxy Bonding Mortar—100% Solids or CEG-Lite™ 100% Solids Commercial Epoxy Grout
- Do not use to install resin backed stone; use EBM-Lite™ Epoxy Bonding Mortar—100% Solids, CEG-Lite™ 100% Solids Commercial Epoxy Grout or contact Custom Building Products for recommendations.
- When setting dimensional stone larger than 12" x 12" (30 x 30 cm), contact Custom Building Products for recommendations regarding subfloor deflection requirements.

PACKAGING

- 25 lb (11.34 kg) bag
- Gray or White

4. Technical Data

APPLICABLE STANDARDS

American National Standards Institute (ANSI) — ANSI A108.5, A118.4 & A118.11 of the American National Standards for the Installation of Ceramic Tile

Tile Council of North America (TCNA) — TCNA Handbook for Ceramic Tile Installation, TCNA Method EJ171



TECHNICAL PROPERTIES

Results based on applicable ANSI test specifications

Property	Results
Pot life	30 minutes
Open time	20 minutes
Adjustment time	20 minutes
Shear bond @ 28 days	
Bisque tile	475 psi (33.4 kg/cm ²)
Porcelain Tile	340 psi (23.9 kg/cm ²)
Quarry tile to plywood	170 psi (12 kg/cm ²)

ENVIRONMENTAL CONSIDERATIONS

Custom Building Products is committed to environmental responsibility in both products produced and in manufacturing practices.

Use of SpeedSet Fortified Thin-Set Mortar can contribute to LEED® certification.

5. Installation

PREPARATORY WORK

General Surface Preparation:

Surfaces must be structurally sound, clean, dry and free from grease, oil, dirt, curing compounds, sealers, adhesives and other contaminants that would prevent a good bond. Glossy or painted surfaces must be sanded, stripped and cleaned of waxes, dirt and other contaminants. Ambient temperature, surfaces and materials should be 50° – 100° F (10° – 38° C) for 72 hours.

Cementitious Surfaces:

Concrete or plaster must be fully cured and must accept water penetration. Test by sprinkling water on various areas of the substrate. If water penetrates, then a good bond can be achieved; if water beads, surface contaminants are present, and loss of adhesion may occur. Contaminants should be mechanically removed before installation. Concrete must be free of efflorescence and not subject to hydrostatic pressure. Concrete slabs should have a broomed or brushed finish to enhance the bond. Smooth concrete slabs must be mechanically abraded to ensure a good bond.

Lightweight, Gypsum Based Underlayments:

Lightweight or gypsum based underlayments must first be treated with RedGard® Waterproofing and Crack Prevention Membrane and must obtain a minimum 2000 psi (13.8 MPa) compressive strength at the recommended cure time.

The underlayment must be sufficiently dry and properly cured to the manufacturer’s specifications for permanent, non-moisture permeable coverings. Surfaces to be tiled must be structurally sound and subject to deflection not to exceed the current ANSI standards.

All lightweight concrete and gypsum based underlayment surfaces to receive RedGard must be primed with

properly applied sealer or a primer coat of RedGard, consisting of 1 part RedGard diluted with 4 parts clean, cool water. Mix in a clean bucket at low speed to obtain a lump free solution. The primer can be brushed, rolled or sprayed to achieve an even coat. Apply the primer coat to the floor at a rate of 300 ft²/gal (7.5 M²/L). Drying time depends on site conditions, but is normally less than 1 hour. Extremely porous surfaces may require 2 coats.

At this point, RedGard can be applied to the primed lightweight or gypsum based surface. Refer to the individual product data sheet or packaging directions for application instructions.

Expansion joints must be installed in accordance with local building codes and ANSI/TCNA guidelines. Refer to TCNA EJ171.

Plywood Substrates:

Plywood floors, including those under resilient flooring, must be structurally sound and must meet all ANSI and deflection requirements. For questions about proper subfloor installation, contact Custom Building Products.

WonderBoard Backerboard:

As a recommended alternative to an additional layers of plywood, WonderBoard backerboard may be installed over plywood subfloors. Refer to technical data sheets for installation information.

Existing Ceramic Tile, Resilient Flooring or Plastic Laminates:

Plywood flooring must be structurally sound and must meet all ANSI and deflection requirements. Resilient flooring or plastic laminates must be well bonded, as well as clean and free of all contaminants. Roughen the surface by sanding or scarifying; rinse and allow to dry. Do not sand flooring that contains asbestos. For existing well bonded ceramic tile, mechanically abrade the surface. Rinse and allow to dry. When sanding, an approved respirator should be used.

Expansion Joints:

Construction, expansion and isolation joints as described in ANSI A108.01, should never be bridged with setting material. They must be brought through the tile work and filled with an appropriate elastomeric sealant. Contact Custom Building Products for the proper treatment of control or saw cut joints. Refer to TCNA EJ171.

Cutback Adhesive Over Concrete:

Thick accumulations, powdery, brittle or weak adhesive layers must be removed, as they reduce mortar bond strength to cement surfaces. Use extreme caution as adhesives may contain asbestos fibers. Do not sand or grind adhesive residue, as harmful dust may result. Never use adhesive removers or solvents, as they weaken or soften the adhesive and may cause it to penetrate into the concrete. The remaining residue should be no thicker than a coat of paint and should be almost transparent. Always install an adequate number of properly located test areas.



METHODS

Mixing

Mix 4 qts (3.79 L) clean water per 25 lb (11.34 kg) bag of mortar.

Mix material by hand or use a low 150 – 200 rpm speed 1/2" (13 mm) drill to achieve a smooth, paste-like consistency. Let the mixture slake or stand 5 – 10 minutes; stir again and use. Stir occasionally, but do not add more water. When properly mixed, troweled ridges will stand without slump.

Application

Installation must conform to ANSI A108.5. Use a properly sized notch trowel to ensure proper coverage under tiles. Using the flat side of the trowel, apply a skim coat of mortar to the surface. With the notch side of the trowel held at a 45° angle, apply additional mortar to the surface, combing in one direction.

Press the tile firmly into place in a perpendicular motion across ridges, moving back and forth. The perpendicular motion flattens ridges and closes valleys, allowing maximum coverage. With some tile, back buttering is advisable.

Adjust the tile promptly and beat it in with a block and rubber mallet.

Periodically pull up a tile and check the back to ensure proper adhesive coverage. If the material has skinned over (not sticky to the touch), re-comb with the notch trowel; if too dry, remove and replace the dry material with fresh material. Material in the bucket will remain workable for approximately 4 hours.

Curing

Allow to cure 2 – 4 hours before grouting or light traffic, depending upon temperature and humidity.

Cleaning

Clean with water before the material dries.

Coverage

SQUARE FOOT COVERAGE PER 25 LB BAG (SQUARE METER PER 11.34 KG)	
TROWEL SIZE	COVERAGE
1/4" x 1/4" x 1/4" (6 x 6 x 6 mm) Square-Notch	45 – 50 sq. ft. (4.2 – 4.6 M ²)
1/2" x 1/2" x 1/2" (13 x 13 x 13 mm) Square-Notch	20 – 25 sq. ft. (2.1 – 2.3 M ²)

PRECAUTIONS

This product contains Portland cement and/or free silica. Avoid eye contact or prolonged contact with skin. Wash thoroughly after handling. If eye contact occurs, flush with water for 15 minutes and consult a physician. Do not breathe dust; wear a NIOSH approved respirator

BUILDING CODES

Installation must comply with the requirements of all applicable local, state and federal code jurisdictions.

6. Availability & Cost

Contact the manufacturer or visit custombuildingproducts.com for information about product cost and availability.

	ITEM CODE	SIZE	COLOR	PACKAGE
USA	SDS25	25 lb (11.34 kg)	Gray	Bag
USA	SDSW25	25 lb (11.34 kg)	White	Bag
Canada	CSDS25	25 lb (11.34 kg)	Gray	Bag

7. Limited Product Warranty

This product is eligible for Custom Building Products 10 Year Installation Systems Warranty.

Custom Building Products warrants to the original consumer purchaser that its product shall be free from defects in material and workmanship under normal and proper usage for a period of one year following the date of original purchase. Custom’s sole liability under this warranty shall be limited to the replacement of the product. Some states, countries or territories do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty will not extend to any product which has been modified in any way or which has not been used in accordance with Custom’s printed instructions. Custom makes no other warranties either expressed or implied. This warranty gives you specific legal rights, and you may have other rights that vary from state to state or from one country/territory to another.

For details and complete warranty information, visit custombuildingproducts.com.

8. Maintenance

Properly installed product requires no special maintenance.

9. Technical Services

For technical assistance, contact Custom Building Products or visit custombuildingproducts.com.

10. Filing Systems

Additional product information is available from the manufacturer upon request.

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